





NOTE:
THE FEEDBACK POTENTIOMETER AND LIMIT SWITCHES HAVE BEEN SET AT THE FACTORY - THEY DO NOT REQUIRE FURTHER CALIBRATION.

TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE TRIM POTS LABELED Z (ZERO) FOR CLOSE (4mA) AND S (SPAN) FOR OPEN (20mA).

115VAC POWER TO BE APPLIED ALL THE TIME - THIS POWERS AND ENGAGES THE MOTOR CLUTCH. WHEN POWER IS REMOVED, THE CLUTCH DIS-ENGAGES AND THE ACTUATOR WILL FAIL TO THE DESIRED POSITION.

		IC_I Indelac Controls, Inc. Florence, Ky. 41042	
WIRING DIAGRAM, SPRING RETURN ASC 115VAC WITH CLUTCH, 4-20mA POSITIONER & TRANSMITTER, OPTIONAL 2 AUX. SWITCHES, HEATER & BRAKE			
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