



NOTE:
 ACTUATOR SHIPPED IN OPEN POSITION, 20mA REPRESENTS OPEN POSITION. DO NOT ADJUST FEEDBACK POTENTIOMETER OR LIMIT SWITCHES THEY ARE FACTORY SET AND DO NOT REQUIRE CALIBRATION.

TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE ZERO (4mA) AND SPAN (20mA) TRIM POTENTIOMETERS.

TO CALIBRATE OPERATE ACTUATOR TO CLOSE POSITION AND ADJUST ACTUATOR POSITION WITH ZERO TRIM POT. THEN OPERATE TO OPEN POSITION AND ADJUST ACTUATOR POSITION USING SPAN TRIM POT. NO FUTHER CALIBRATION IS NECESSARY.

FIELD WIRING

NEU. HOT
 24VAC / 1PH
 SUPPLY POWER

- +
 4-20mA COMMAND SIGNAL

19.99

WIRING DIAGRAM, 24VAC K SERIES, 4-20 mA POSITIONER, WITH 4-20mA TRANSMITTER AND OPTIONAL HEATER	
I C I	Indelac Controls, Inc. Florence, Ky. 41042
	25SEP13 WJR W130925A