

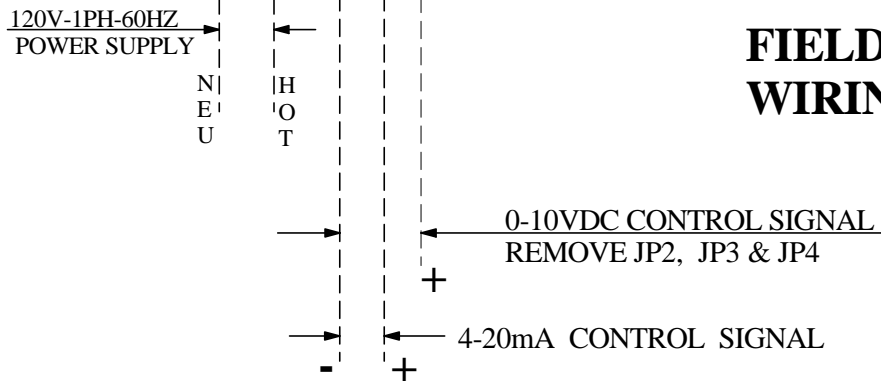
SW. #4	OPEN AUXILIARY SWITCH
SW. #3	CLOSE AUXILIARY SWITCH
SW. #2	OPEN LIMIT SWITCH
SW. #1	CLOSE LIMIT SWITCH

**SWITCH LAYOUT**

**NOTES:**

ACTUATOR SHIPPED IN OPEN POSITION.  
 20mA REPRESENTS OPEN POSITION.  
 DO NOT ADJUST FEEDBACK POTENTIOMETER OR LIMIT SWITCHES THEY ARE FACTORY SET AND DO NOT REQUIRE CALIBRATION.  
 TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE ZERO (4mA) AND SPAN (20mA) TRIM POTENTIOMETERS, FOR DETAILS SEE THE MANUAL. THE TORQUE SWITCH MAY REQUIRE ADDITIONAL CALIBRATION.

**FIELD WIRING**



**FIELD WIRING** - - - - -

- 1....PSC MOTOR
- 2....CAPACITOR
- 3....4-20mA POSITIONER #22018

<b>I<sub>C</sub>I</b>		Indelac Controls, Inc. Florence, Ky. 41042	
WIRING DIAGRAM FOR ACTUATOR WITH, TWO AUXILIARY SWITCHES, 4-20mA POSITIONER, HEATER & THERMOSTAT			
JLR	11-10-2010	W101110	<b>B</b>