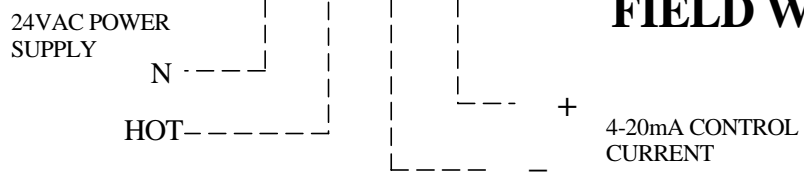
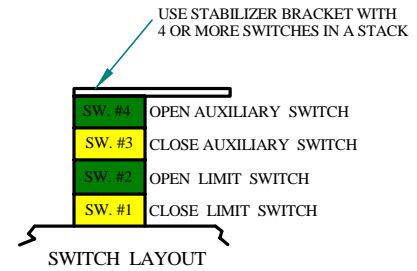


ACTUATOR SHOWN
IN OPEN POSITION

FIELD WIRING



1	ADDED WIRE COLORS TO DIAGRAM	18MAR14	WJR
2	MODIFIED TERM BLK TO ADD POWER	05SEP14	WJR
3	CHANGED AUX SWITCH WIRE COLORS	25MAR16	WJR



NOTE:
THE FEEDBACK POTENTIOMETER AND LIMIT SWITCHES HAVE BEEN SET AT THE FACTORY - THEY DO NOT REQUIRE FURTHER CALIBRATION.
(S SERIES; J1-4 IS GREEN, J1-6 IS RED WIRE)

TO CALIBRATE THE OPEN AND CLOSE POSITION USE THE TRIM POTS LABELED Z (ZERO) FOR CLOSE AND S (SPAN) FOR OPEN.

DC MOTOR CONNECTIONS TO 24VAC BOARD:
S & MH = 9 (-); 12 (+)
R & OTHER M = 9 (+); 12 (-)

		Indelac Controls, Inc.	
		Florence, Ky. 41042	
WIRING DIAGRAM, 24VAC ELECTRIC ACTUATOR WITH 4-20mA POSITIONER & OPTIONAL 2 AUX. SWITCHES, HEATER & BRAKE			
W061129			B
JLR	11-29-2006		